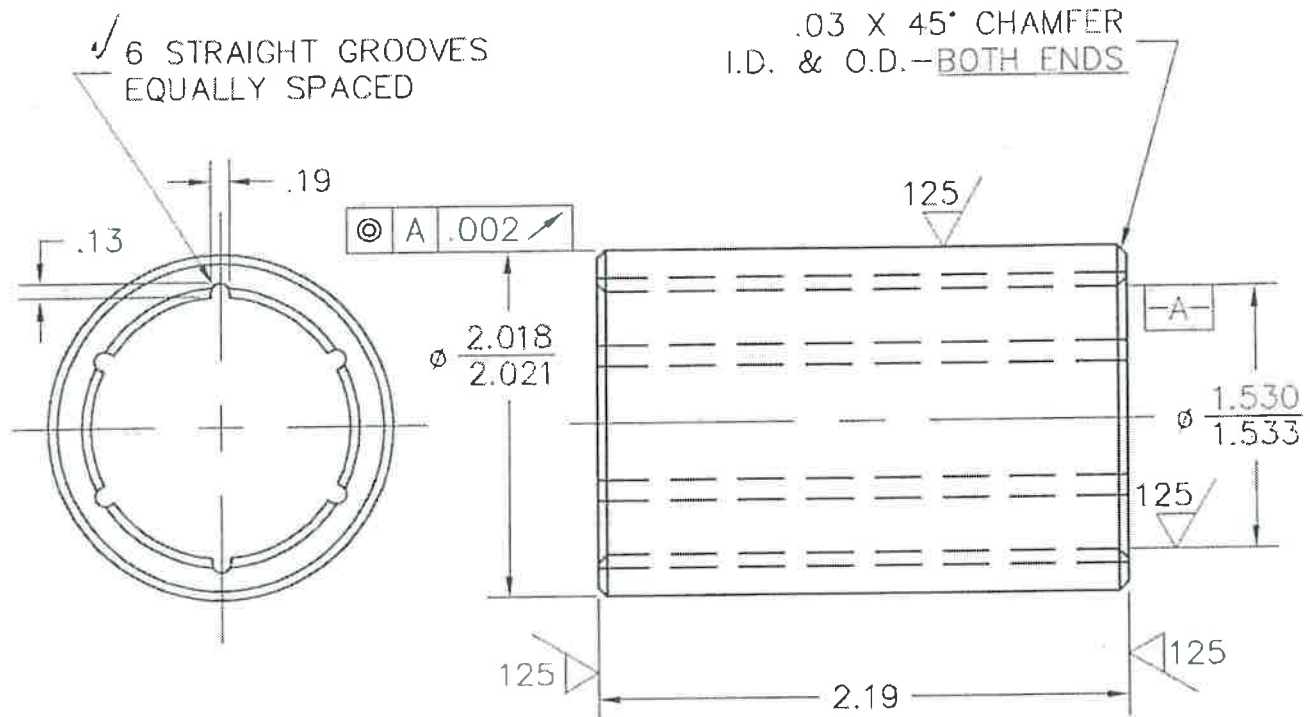


REVISIONS

REVISIONS						
REV.	DESCRIPTION	EDC No	DATE	REF. ZONE	REV'D	CHK'D



BEARING - SLEEVE - 1.53 I.D.
X 2.02 O.D. X 2.19 LENGTH
W/ 6 STRAIGHT GROOVES -
THORDON COMPOSITE/SXL

PROPRIETARY NOTE		GEOMETRIC TOLERANCES UNLESS OTHERWISE SPECIFIED		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES	
THIS MATERIAL IS THE PROPERTY OF FLOWPAC INTERNATIONAL, INC. AND IS FURNISHED ONLY FOR THE PURPOSES INDICATED. ANY AND ALL CONFIDENTIAL, PROPRIETARY, PATENT AND OTHER RIGHTS, IN THE SUBJECT MATTER BEING RETAINED INCLUDING ANY EXCLUSIVE RIGHTS OF USE AND/OR MANUFACTURE AND/OR FOR SALE POSSESSION OF THIS MATERIAL DOES NOT CONVEY ANY PERMISSION TO REPRODUCE THIS MATERIAL IN WHOLE OR IN PART, OR MANUFACTURE THE SUBJECT MATTER SHOWN THEREIN OR USE THE CONFIDENTIAL OR PROPRIETARY INFORMATION THEREON. SUCH PERMISSION IS TO BE GRANTED ONLY BY SPECIFIC AUTHORIZATION IN WRITING SIGNED BY AN OFFICER OR OTHER AUTHORIZED AGENT OF FLOWPAC OR DIVISION OR SUBSIDIARIES.		□ FLATNESS .002 PER FT. — STRAIGHTNESS .002 PER FT. ○ ROUNDNESS .010 // PARALLELISM .002 PER IN. ⊥ PERPENDICULARITY .002 PER IN. ∠ ANGULARITY ± 1/2 DEGREE # RUNOUT .010 ⌀ TOTAL RUNOUT .010 ⊕ TRUE POSITION # .060 ⊖ CONCENTRICITY # .060 ⊕ SYMMETRY SPECIFY ⊙ CYLINDRICITY .010		MINIMAL PLACES TOL'S WOP. CLASS ONE 1/2 ± .1 MINOR TWO 1/2 ± .02 MINOR THREE 1/2 ± .005 BASIC MINOR SPECIFIED .001 TO .003 TOTAL BASIC MINOR SPECIFIED .0025 TOTAL CRITICAL ANGLES ±0 - 30 WELD BEVELS AND CHAMFERS 42° - 30' THREADS UN-2A - 2B PELLETS & RACH 0.04 MAX BREAK CORNERS R5 - R2 - 0.4 TORNED CUT ± 0.06 REMOVE BURRS & SHARP CORNERS	
PATTERN	MACHINE ALTER FROM				
CASTING DWG	MATERIAL THORDON				
HYDRAULIC DWC.	WEIGHT				

SOFTWARE AUTOCAD		 Pump Division Taneytown Operation	
ORDER No. S003943			
DRAWN BY SER	DATE 2006-02-22	DWG TITLE BEARING SLEEVE PART DRAWING	
CHECKED BY SPC	DATE 2006-02-23		
PROD. FAM. 061	SIZE A4	DRAWING NO. 88404973	REV. A
DWG. TYPE MACH		FILE CAD.:	
	SCALE NTS	UNITS INCH	SHEET NO. 1 OF 1 n/p

