# FIELD DEVICES – PRESSURE Product Specifications



## **PSS 2A-1C13 F**

## Model IGP10 I/A Series® High Gauge Pressure Transmitter with Digital or Analog Output Signals





The Foxboro® brand I/A Series® Model IGP10 is a two-wire transmitter that provides precise, reliable measurement of high gauge pressures, and provides a digital or analog output signal for local or remote configuration, monitoring, and control.

### **FEATURES**

- Gauge pressure ranges to 52, 105, or 210 MPa (7500, 15,000, or 30,000 psi).
- ▶ Digital output versions with either FoxCom<sup>TM</sup>, HART<sup>®</sup>, or FOUNDATION<sup>TM</sup> Fieldbus communication protocol.
- Analog output version can be either 4 to 20 mA, or 1 to 5 V dc for low power installations.
- Fieldbus version FISCO/FNICO compliant.
- SIL2-Certified transmitter offered as an option for HART versions.
- Silicon strain gauge sensors successfully fieldproven in many thousands of installations.

- Aluminum housing has durable, corrosionresistant epoxy finish; 316 ss housing also available; both meet NEMA 4X and IP66 ratings.
- Stainless steel or Inconel wetted sensor for 105 MPa (15,000 psi) transmitters, or high strength 13-8 Molybdenum stainless steel for 210 MPa (30,000 psi) transmitters.
- Welded, stainless steel pressure capsule assembly with bonded strain gauge sensor provides an airtight and watertight seal and intrinsic overpressure protection.
- Multi-marking is available for HART electronic versions only for FM, CSA, and ATEX intrinsically safe installations. The user determines and permanently marks on the data plate the certification to be applied.

- CE marked; complies with applicable EMC, ATEX, and PED European Directives.
- Meets numerous Agency requirements for hazardous area locations. Versions available to meet Agency zone requirements.
- Dual Seal certified by CSA to meet ANSI/ISA 12.27.01-2003 requirements.
- Many options and accessories offered to expand the capabilities of these transmitters.
- Standard 5-year warranty.

## I/A Series® PRESSURE TRANSMITTER FAMILY

The I/A Series Electronic Pressure Transmitters are a complete family of d/p Cell<sup>®</sup>, gauge, absolute, multirange, multivariable, and premium performance transmitters, as well as transmitters with remote or direct connect pressure seals, all using field-proven silicon strain gauge sensors and common topworks. The family additionally includes transmitters, also with common topworks, specifically for use in sanitary, and pulp and paper processes.

Select the electronics module you need to provide just the right level of intelligence for your application and budget. If your needs change, the modular design allows easy migration to standards including FoxCom, HART, FOUNDATION Fieldbus, and Analog 4 to 20 mA or 1 to 5 V dc.

## **DIGITAL AND ANALOG OUTPUT VERSIONS**

Digital output versions include transmitters with FoxCom, HART, or FOUNDATION Fieldbus communication protocols. Analog output versions include 4 to 20 mA output and 1 to 5 V dc output.

## Digital FoxCom or 4 to 20 mA dc (Version -D Electronics)

## FoxCom Digital Output

Provides Measurement Integration with I/A Series systems, transmission of multiple measurements, and workstation configuration and diagnostics. Also provides digital communications with a PC-based configurator or optional LCD indicator with pushbuttons for local configuration and calibration.

## FoxCom 4 to 20 mA Output

Allows direct analog connection to common receivers while still providing full Intelligent Transmitter Digital Communications with a PC-based Configurator, applicable I/A Series system FBMs, or optional LCD Indicator with pushbuttons for configuration and calibration.

## Digital HART and 4 to 20 mA dc (Version -T Electronics)

4 to 20 mA with HART communications. Allows direct analog connection to common receivers while still providing full Intelligent Digital Communications using a HART Communicator or PC-based Configurator.

## Digital FOUNDATION Fieldbus - FISCO/FNICO Compliant (Version -F Electronics)

This all digital, serial, two-way communication system interconnects field devices, such as transmitters, actuators, and controllers. It is a Local Area Network (LAN) with built-in capability to distribute control application across the network. Fieldbus technology consists of a Physical Layer, a Communication Stack, and User Application Blocks. The communication stack includes an LAS (Link Access Scheduler), and the user application software blocks include AI (Analog Input) and PID (Proportional/Integral/ Derivative) function blocks. Interoperability of fieldbus devices is achieved using device addresses (IDs) and device descriptions (DDs).

## 4 to 20 mA dc Analog Output (Version -A Electronics)

Version -A transmitters are the most cost effective analog output transmitters available providing full configuration capability. They represent Foxboro advancements in providing the greatest functionality for the largest number of applications at the least possible cost to you.

These transmitters even provide the ability to rerange to new calibrated ranges, using the standard LCD Indicator with on-board pushbuttons, without the need to apply calibration pressure. They are explosionproof for use in Division 1 hazardous areas, and comply with Division 2 requirements.

## 1 to 5 V dc Analog Output (Version -V Electronics)

These low power, low voltage transmitters are both explosion proof and intrinsically safe and provide a standard LCD Indicator with on-board pushbuttons for configuration and calibration. They provide:

- 1 to 5 V dc Output Signal
- 9 V dc Minimum Voltage
- > 3 mA maximum current

#### **HIGH PERFORMANCE**

These transmitters utilize microprocessor-based correction to achieve both excellent accuracy and ambient temperature compensation.

## OPTIONAL SIL2 TRANSMITTERS WITH HART PROTOCOL

Modern industrial processes tend to be technically complex and have the potential to inflict serious harm to persons or property during a mishap. The IEC 61508 standard defines safety as "freedom from unacceptable risk." SIL2 pressure transmitters with HART communication protocol, in conjunction with Triconex Safety Systems, provide integrated solutions for safety and critical control applications.

The integrated solution is certified as interference-free from the 4 to 20 mA loop; this guarantees the integrity of the safety system and the safety of the controlled process. The integrated design allows uninterrupted operation of the safety function, while allowing access to device level information via HART commands. The solution permits interface of device diagnostics with asset management systems without compromising functional safety. Select Option -S2 for a SIL2-certified HART Transmitter. A copy of the certification is available via Auxiliary Specification (AS) Code CERT-S.

## COMPLIANCE WITH EUROPEAN UNION DIRECTIVES

- Complies with Electromagnetic Compatibility Requirements of European EMC Directive 2004/108/EC by conforming to the following EN and IEC Standards: EN 61326-1, and IEC 61000-4-2 through 61000-4-6.
- Complies with NAMUR NE 21 Interference Immunity Requirement (EMC), and NAMUR NE 43 analog output overrange and underrange annunciations.
- Complies with all Applicable European Union Directives ("CE" Logo marked on product).

## ALL WELDED PRESSURE CAPSULE ASSEMBLY

All welded, stainless steel exterior pressure capsule assembly surfaces provide an airtight and watertight bottomworks ideal for corrosive environments. The capsule assembly features a bonded foil strain gauge sensor. The intrinsic overpressure protection in this design eliminates sensor damage when exposed to high pressure surges.

#### DEPENDABLE AND EFFICIENT DESIGN

- Silicon Strain Gauge Technology has been Field-Proven in Hundreds of Thousands of Successful Applications.
- Simple, Elegant Packaging uses a Minimum of Parts to Achieve Exceptionally High Reliability.

#### DIRECT PROCESS MOUNTING

Because of their light weight, these transmitters can be directly connected to the process piping without mounting brackets. However, for unique requirements, an optional mounting bracket is offered, and an interconnection to the process can be made using the transmitter process connection selected.

#### **EASE OF INSTALLATION**

Rotatable Topworks allows transmitter installation in tight places, allows indicator to be positioned in preferred direction, and eases field retrofit.

Two Conduit Entrances offer a choice of entry positions for ease of installation and self-draining of condensation regardless of mounting position and topworks rotation.

Wiring Guides and Terminations provide ease of wire entry and support, plenty of space to work and store excess wire, and large, rugged, rugged screw terminals for easy wire termination.

#### **EXPLOSIONPROOF DESIGN**

Transmitter meets numerous agency requirements for hazardous area locations. Versions available to meet Agency flameproof and zone requirements.

### **LCD INDICATOR (FIGURE 1)**

A two-line indicator with pushbuttons displays the measurement with a choice of units. The pushbuttons allow zero and span adjustments as well as local configuration without the need for a PCbased Configurator. This indicator is optional with the Digital Output transmitters, and standard with the Analog Output transmitters. When used with Analog Output transmitters, if local process indication is not required or desired, an optional blind (solid) cover can be substituted for the standard window cover.





#### NOTE

When an LCD Indicator is used, ensure that the URV (upper range value) in the selected pressure units does not exceed the character capacity on the top line of the display; i.e., five numeric characters, or four with the analog output transmitters. This is especially important with analog output transmitters (Versions -A and -V) since the LCD must be used for URV entry.

#### **FUNCTIONAL SPECIFICATIONS**

## **Span and Range Limits**

Span Limit Code	Span Limits			Range Limits (Gauge Pressure Units)		
	MPa	psi	bar	MPa	psi	bar
K	17 and 52	2500 and 7500	175 and 525	0 and 52	0 and 7500	0 and 525
G	35 and 105	5000 and 15,000	350 and 1050	0 and 105	0 and 15,000	0 and 1050
Н	70 and 210	10 000 and 30,000	700 and 2100	0 and 210	0 and 30,000	0 and 2100

### **Maximum Overrange Pressure Rating**

Span Limit	Maximum Overrange Pressure (a				
Code	MPa	psi	bar		
K	79	11250	775		
G	137	19 500	1365		
Н	231	33 000	2310		

Maximum overrange pressure is the maximum pressure that may be applied without causing damage to the transmitter. The ratings are in gauge pressure units.

#### Output Signal (as specified)

## **Version -D Electronics**

Digital FoxCom and/or 4 to 20 mA dc, configurable

#### **Version -T Electronics**

Digital HART and 4 to 20 mA dc

#### **Version -F Electronics**

Digital FOUNDATION Fieldbus

## **Version -A Electronics**

Analog 4 to 20 mA dc

#### **Version -V Electronics**

Analog 1 to 5 V dc, Low Power

#### Suppressed Zero

Suppressed zero ranges are acceptable as long as the Span and Range Limits are not exceeded.

### **Zero and Span Adjustments**

These adjustments can be initiated from the I/A Series Workstation (with applicable FBMs), the PC-based Configurator, or the LCD Indicator.

## Zeroing for Nonzero-Based Ranges for FoxCom and HART Versions Only

Dual Function Zeroing is provided to allow zeroing with the transmitter open to atmosphere, even when there is a nonzero-based range. This greatly simplifies position effect zeroing on many pressure and level applications. It also applies to the LCD Indicator Pushbuttons and Optional External Zero Adjustment (see Figure 3).

#### **Optional External Zero Adjustment**

External pushbutton mechanism (Figure 3) is isolated from the electronics compartment and magnetically activates an internal reed switch through the housing. This eliminates a potential leak path for moisture or contaminants to get into the electronics compartment. This zero adjustment can be disabled by a configuration selection.

### **Field Wiring Reversal**

No transmitter damage.

#### **Electronics and Sensor Temperatures**

Readable from I/A Series system or PC-based Configurator only. Measurement is transmitter temperature, at the sensor and electronics module, not necessarily process temperature.

## **Adjustable Damping**

#### Versions -D, -T, and -F Electronics

Transmitter response time is normally 0.75 s, and electronically adjustable to 0.00 (none), 0.25, 0.50, 1, 2, 4, 8, 16, or 32 seconds, whichever is greater, for a 90% recovery from an 80% input step as defined in ANSI/ISA S51.1. (For a 63.2% recovery, 0.5 s with Sensor Codes K, G, and H.) Damping can be set in both the transducer and AI blocks with the -F version.

#### Version -A and -V Electronics

Transmitter response time is normally 0.75 s, and electronically adjustable to 0 (none), 2, 4, or 8 seconds, whichever is greater, for a 90% recovery from an 80% input step as defined in ANSI/ISA S51.1. (For a 63.2% recovery, 0.5 s with Sensor Codes K, G, and H.)

## Current Outputs for Overrange, Fail, and Offline Conditions - FoxCom and HART Only

Parameter	FoxCom	HART	
OFFLINE	User configurable between 4 and 20 mA		
SENSOR FAILURE	User configurable to Fail LO or Fail HI		
FAIL LO	3.60 mA	3.60 mA	
UNDERRANGE	3.75 mA	3.80 mA	
OVERRANGE	21.00 mA 20.50 mA		
FAIL HI	22.00 mA 21.00 mA		

## Write Protect Jumper (Electronics Versions -D, -F, and -T)

Can be positioned to lock out all configurators from making transmitter database changes. This makes transmitter suitable for Safety Shutdown System Applications that require this feature.

## Supply Voltage

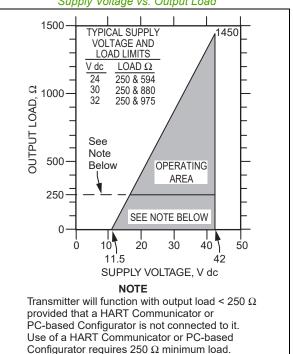
#### **Digital Output**

- Version -D Electronics (FoxCom): Power supplied through I/A Series System.
- Version -T Electronics (HART): Bidirectional digital signal superimposed on the 4 to 20 mA current signal.
- Version -F Electronics (FOUNDATION Fieldbus): Power supplied through a specific Fieldbus power supply connected to the bus.

### 4 to 20 mA Output

Minimum supply voltage shown in Figure 2 is 11.5 V dc. For Versions -D, -T, and -A, this can be reduced to 11 V dc by using a jumper across test receptacles in the field wiring compartment terminal block. See Figure 8.

Figure 2. 4 to 20 mA Output, Supply Voltage vs. Output Load



## Liquid Crystal Display (LCD) Indicator with On-Board Pushbuttons (Figure 3)

This indicator is standard with the -A and -V electronic versions, and optional with the -D, -T, and -F electronic versions.

#### The indicator provides:

- Two Lines; five numeric characters on top line (four when a minus sign is needed, and for analog output versions) and seven alphanumeric characters on bottom line.
- Measurement Readout; value on top line and units label on bottom line.
- Configuration and Calibration Prompts.

## Configuration and Calibration Data, and Electronics Upgradeability

All factory characterization data and user configuration and calibration data are stored in the sensor. This means that the electronics module may be replaced, with one of like type, without the need for reconfiguration or recalibration. Although module replacement can affect accuracy by a maximum of 0.20% of span, this error can be removed by an mA trim without application of pressure (not applicable to Fieldbus version).

Changing module types (e.g., from one protocol to another protocol) may require reconfiguration and recalibration, as well as a different terminal block, but all factory characterization data is retained.

#### Allowable Pressure Units for Calibrated Range

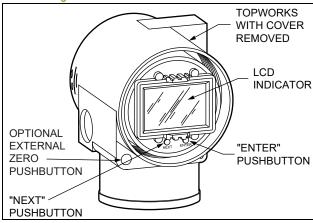
MPa, psig, bar, kg/cm $^2$ , mH $_2$ O, and atm. Also mH $_2$ O for HART only.

### FoxCom (Version -D) Communications

#### Digital Mode (Fixed Current)

Digital Output signal is updated 10 times per second and carries the pressure measurement, and sensor and electronics temperature measurements. See Table 1 for communication parameters and Figure 4 for a digital output block diagrams.

Figure 3. LCD Indicator with Pushbuttons



#### 4 to 20 mA Analog Mode

Analog output is updated a minimum of 30 times per second. A minimum loop load of 250 ohms is required. See Table 1 for communication parameters and Figure 5 for 4 to 20 mA output block diagram.

#### **HART (Version -T) Communications**

### 4 to 20 mA Analog Mode

Analog output signal is updated 30 times per second. A minimum loop load of 250 ohms is required. See Table 1 for communication parameters and Figure 5 for 4 to 20 mA output block diagram.

#### **Multidrop Mode (Fixed Current)**

This Mode supports communications with up to 15 transmitters on a single pair of signal/power wires. The output signal is updated 4 times/second. A minimum loop load of 250 ohms is required. See Table 1 for communication parameters and Figure 6 for a typical multidrop block diagram.

## FOUNDATION Fieldbus (Version -F) Communications

Fieldbus is a serial, two-way communication system that runs at 31.25 kbits/s. The digital output signal is superimposed on the dc power signal on the bus, and controlled by a strict cycle schedule and protocol. Supply voltage, 9 to 32 V dc, is by a specific Fieldbus power source. The maximum number of devices on a non-intrinsically safe bus is 32. For intrinsically safe bus systems, the maximum number is 6. See Table 1 for communication parameters and Figure 7 for a typical installation topology.

## Analog Output (Versions -A and -V)

#### Version -A

This version provides a 4 to 20 mA analog output signal and also full configuration capability using the standard LCD Indicator with pushbuttons. Also, reranging to new calibrated ranges is allowed without the need to apply calibration pressure.

#### **Version -V**

This is a low power, low voltage transmitter that provides a 1 to 5 V dc analog output signal, a 9 V dc minimum voltage, and 3 mA maximum current. As with the Version -A, it allows full configuration capability, and reranging without the need to apply calibration pressure, using the standard LCD Indicator with pushbuttons.

Table 1	Communication Pa	rameters - FoxCom.	HART and FOUNDA	TION Fieldbus

	FoxCom		HART		Fieldbus	
Parameter	Analog Mode	Digital Mode	Analog Mode	Multidrop Mode	Digital	
Remote Configurator	PC-based Configurator, or I/A Series System		HART Communicator or PC-based Configurator		I/A Series System, PC Host, or Fieldbus Certified Host	
Communication Rate	600 baud	4800 baud	1200 baud	1200 baud	31.25 kbits/s	
Communication Distance (Rated)	1800 m (6000 ft)	600 m (2000 ft)	3050 m (10 000 ft)	1525 m (5000 ft)	1900 m (a) (6235 ft (a)	

a. Total bus length including all spurs. Maximum spur length is 120 m (395 ft). For hybrid installations, maximum I.S. spur length is dependent on the field barrier used. For intrinsically safe bus installations, the maximum spur length is 30 m (98 ft).

Figure 4. Digital Output Block Diagram (FoxCom)

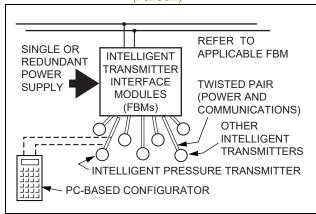


Figure 6. Typical Multidrop Block Diagram (HART – Up to Fifteen Transmitters)

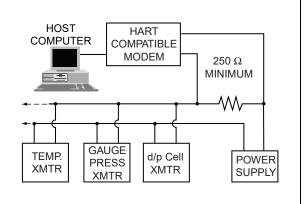


Figure 5. 4 to 20 mA Output Block Diagram (FoxCom and HART)

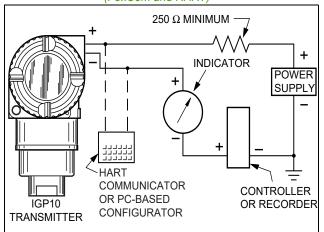
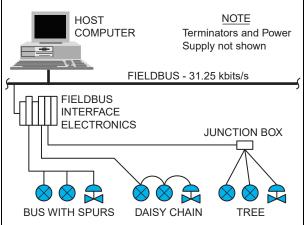


Figure 7. Miscellaneous Installation Topologies (FOUNDATION Fieldbus)



#### OPERATING, STORAGE, AND TRANSPORTATION CONDITIONS

Influence	Reference Operating Conditions	Normal Operating Conditions (a)	Operative Limits (a)	Storage and Transportation Limits
Process Connection Temp. (Neobee M-20 Fill)	24 ±2°C (75 ±3°F)	-40 and +82°C (-40 and +180°F)	-40 and +104°C (b) (-40 and +220°F) (b)	Not Applicable
Electronics Temperature  • with LCD Indicator (c)	> 24 ±2°C (75 ±3°F) > 24 ±2°C (75 ±3°F)	• -29 to + 82°C (d) (-20 to +180°F) (d) • -20 to + 82°C (d) (-4 to +180°F) (d)	<ul> <li>-40 and +85°C (d)         (-40 and +185°F) (d)</li> <li>-40 and +85°C (d)         (-40 and +185°F) (d)</li> </ul>	<ul> <li>→ -54 and +85°C         (-65 and +185°F)</li> <li>→ -54 and +85°C         (-65 and +185°F)</li> </ul>
Relative Humidity (e)	50 ±10%	0 to 100%	0 and 100%	0 and 100% Noncondensing
mA Output  → Supply Voltage  → Output Load	▶ 30 ±0.5 V dc ▶ 650 Ω	<ul> <li>11.5 to 42 V dc (f)</li> <li>0 to 1450 Ω (g)</li> </ul>	<ul> <li>11.5 and 42 V dc (f)</li> <li>0 and 1450 Ω (g)</li> </ul>	Not Applicable Not Applicable
Voltage Output  Supply Voltage Supply Current Output Load	► 12.5 ±0.5 V dc (h) ► 10 MΩ	▶ 9 to 15.5 V dc (h) ▶ 1 to 10 MΩ	▶ 9 and 30 V dc (h) (i)	<ul><li>Not Applicable</li><li>Not Applicable</li><li>Not Applicable</li></ul>
FOUNDATION Fieldbus Supply Voltage (j)	▶ 30 ±0.5 V dc	▶ 9 to 32 V dc	▶ 9 and 32 V dc	Not Applicable
Vibration	1 m/s <sup>2</sup> (0.1 "g")	6.3 mm (0.25 in) Double Amplitude: from 5 to 15 Hz with Aluminum Housing and from 5 to 9 Hz with 316 ss Housing		11 m/s² (1.1 "g") from 2.5 to 5 Hz (in Shipping Package)
		0 to 30 m/s $^2$ (0 to 3 "g") from 15 to 500 Hz with Aluminum Housing; and 0 to 10 m/s $^2$ (0 to 1 "g") from 9 to 500 Hz with 316 ss Housing		
Mounting Position	Upright	Upright	No Limit	Not Applicable

- a. Normal Operating Conditions and Operative Limits are defined per ANSI/ISA 51.1-1979 (R1993).
- b. Selection of Option -J extends the low temperature operative limit of transmitters with silicone filled sensors down to -50°C (-58°F). Performance is not assured below -29°C. Sensor damage may occur if process is frozen.
- c. Although the LCD will not be damaged at any temperature within the "Storage and Transportation Limits", updates will be slowed and readability decreased at temperatures outside the "Normal Operating Conditions"
- d. Refer to "ELECTRICAL SAFETY SPECIFICATIONS" on page 14 for restriction in electronic temperature limits with certain electrical approvals/certifications.
- e. With topworks covers on and conduit entrances sealed.
- f. 11.5 V dc can be reduced to 11 V dc by using a plug-in shorting bar with -D, -T, and -A electronic versions. See Figure 8.
- g.  $250~\Omega$  minimum load required for proper communication with FoxCom and HART Protocol. See Figure 2.
- h. Supply Current: 3 mA maximum demand within operative limits.
- i. Operative limits are 100  $k\Omega$  to open circuit, 0.2  $\mu f$  maximum.
- j. Power supplied by a specific Fieldbus power supply.

#### PERFORMANCE SPECIFICATIONS

Zero-Based Calibrations; Under Reference Operating Conditions Unless Otherwise Specified; URL = Upper Range Limit; Span = Calibrated Span

## Accuracy (Includes Linearity, Hysteresis, and Repeatability)

±0.20% of Span (factory configured with 2.0 seconds user-adjustable damping)

## **Calibration Frequency**

The calibration frequency is five years. The five years is derived using the values of allowable error (% span), TPE (% span), performance margin (% span), and stability (% span/month); where:

Calibration Frequency = Performance Margin Stability = Months

#### Power-Up Time

Less than 5 seconds for output to reach first valid measurement.

## **Supply Voltage Effect**

The output changes less than 0.005% of span for each 1 V change within the specified supply voltage requirements.

#### **Vibration Effect**

Total effect is  $\pm 0.2\%$  of URL per "g" for vibrations in the frequency range of 5 to 500 Hz; with double amplitudes of 6.3 mm (0.25 in) in the range of 5 to 15 Hz, or accelerations of 3 "g" in the range of 15 to 500 Hz, whichever is smaller, for aluminum housings; and with double amplitudes of 6.3 mm (0.25 in) in the range of 5 to 9 Hz, or accelerations of 1 "g" in the range of 9 to 500 Hz, whichever is smaller, for 316 ss housings.

#### **Position Effect**

The transmitter may be mounted in any position. Any zero effect caused by the mounting position can be eliminated by rezeroing. There is no span effect.

## **Ambient Temperature Effect**

Total effect for a 55°C (100°F) change within Normal Operating Condition limits is:

Span Limit Codes	Ambient Temperature Effect				
For -D FoxCo	m Transmitters				
All	±(0.155% URL + 0.045% Span)				
For -T HART Transmitters					
All	±(0.155% URL + 0.045% Span)				
For -F FOUND	For -F FOUNDATION Fieldbus Transmitters				
All ±(0.155% URL + 0.045% Span)					
For -A Analog Transmitters					
All ±(0.155% URL + 0.30% Span)					
For -V Analog	For -V Analog Transmitters				
All	±(0.155% URL + 0.10% Span)				

## **RFI Effect**

The output error is less than 0.1% of span for radio frequencies in the range of 27 to 1000 MHz and field intensity of 10 V/m when the transmitter is properly installed with shielded conduit and grounding, and housing covers are in place. (Per IEC Std. 61000-4-3.)

#### **Switching and Indirect Lightning Transients**

The transmitter can withstand a transient surge up to 2000 V common mode or 1000 V normal mode without permanent damage. The output shift is less than 1.0%. (Per ANSI/IEEE C62.41-1980 and IEC Std. 61000-4-5.)

#### PHYSICAL SPECIFICATIONS

### **Environmental Protection**

The enclosure has the dusttight and weatherproof rating of IP66 as defined by IEC 60529 and provides the environmental and corrosion resistant protection rating of NEMA 4X.

## **Electronics Housing and Housing Covers**

Housing has two compartments to separate the electronics from the field connections. The housing and covers are made from low copper (0.6% maximum) die-cast aluminum alloy with an epoxy finish, or from 316 ss. Buna-N O-ring seals are used to seal the threaded housing covers, housing neck, and terminal block.

#### **Process Wetted Parts**

For Span Limit Codes G and K

15-5 ss or Inconel X-750

For Span Limit Code H

13-8 Molybdenum Stainless Steel

#### **Process Connections**

	Span	Process Connection			
Structure Code	Limit Code	1/4 NPT Internal	G 1/2 (a) External	Autoclave F-250-C (b)	
24	G and K	Standard	Optional	Optional	
26	G and K	Standard	Optional	Optional	
28	Н	N/A	N/A	Standard	

- a. Option  $-G = G \frac{1}{2}$  Form B ext. thread manometer connection.
- Option -G1 = Autoclave F-250-C connection with a 9/16-18 internal gland thread.

#### **Electronics Module**

Printed wiring assemblies are conformally coated for moisture and dust protection.

## **Mounting Position**

The transmitter may be mounted in any orientation.

#### **Electrical Conduit Connections**

Two 1/2 NPT, PG13.5, or M20 conduit threads on sides of transmitter housing. Unused connection must be plugged (metal plug is offered) to ensure moisture/RFI protection. See "MODEL CODE - IGP10 SERIES FOR HIGH GAUGE PRESSURE MEASUREMENT" on page 19 for optional cable glands and thread adapters.

#### **Electrical Terminations**

Field wires enter through the conduit connections described above and terminate under screw terminals and washers on the terminal block in the field terminals compartment. See Figure 8 for the terminal block configuration for the different transmitter electronics versions offered.

### **Approximate Mass**

With Aluminum Housing

1.5 kg (3.3 lb)

With 316 ss Housing

2.6 kg (5.7 lb)

With LCD Indicator

Add 0.2 kg (0.4 lb